

IN THE SPECIFICATION

Please amend paragraph [0040] as follows:

[0040] Figure 6 is a cross-section of the blade taken through section line 6-6 of Fig. 2. Costs can be reduced by eliminating the sheeting material 70 from the top and bottom surfaces of the blade 20 and by limiting its application to the blade edges 40. It is desirable to provide some form of interlocking edge 90 (Fig. 5a) to the blade to physically keep the blade edges 40 anchored in position and to provide greater surface area for bonding of the blade edges 40 to the blade 20 during the molding process. Also shown in Figure 5a, the core 50 is molded with a tongue 90 along its entire periphery to form a keyed lock or tongue and groove interconnection with the blade edge 40. As further seen in Figures 1c and 6, the sheath material 70 is formed with a pair of lateral sidewalls and a topwall located along the sides of the scraper surface of core 50. The sidewalls and topwalls meet along a sharp V-shaped edge pointing away from the scraper surface to form blade edges 40.